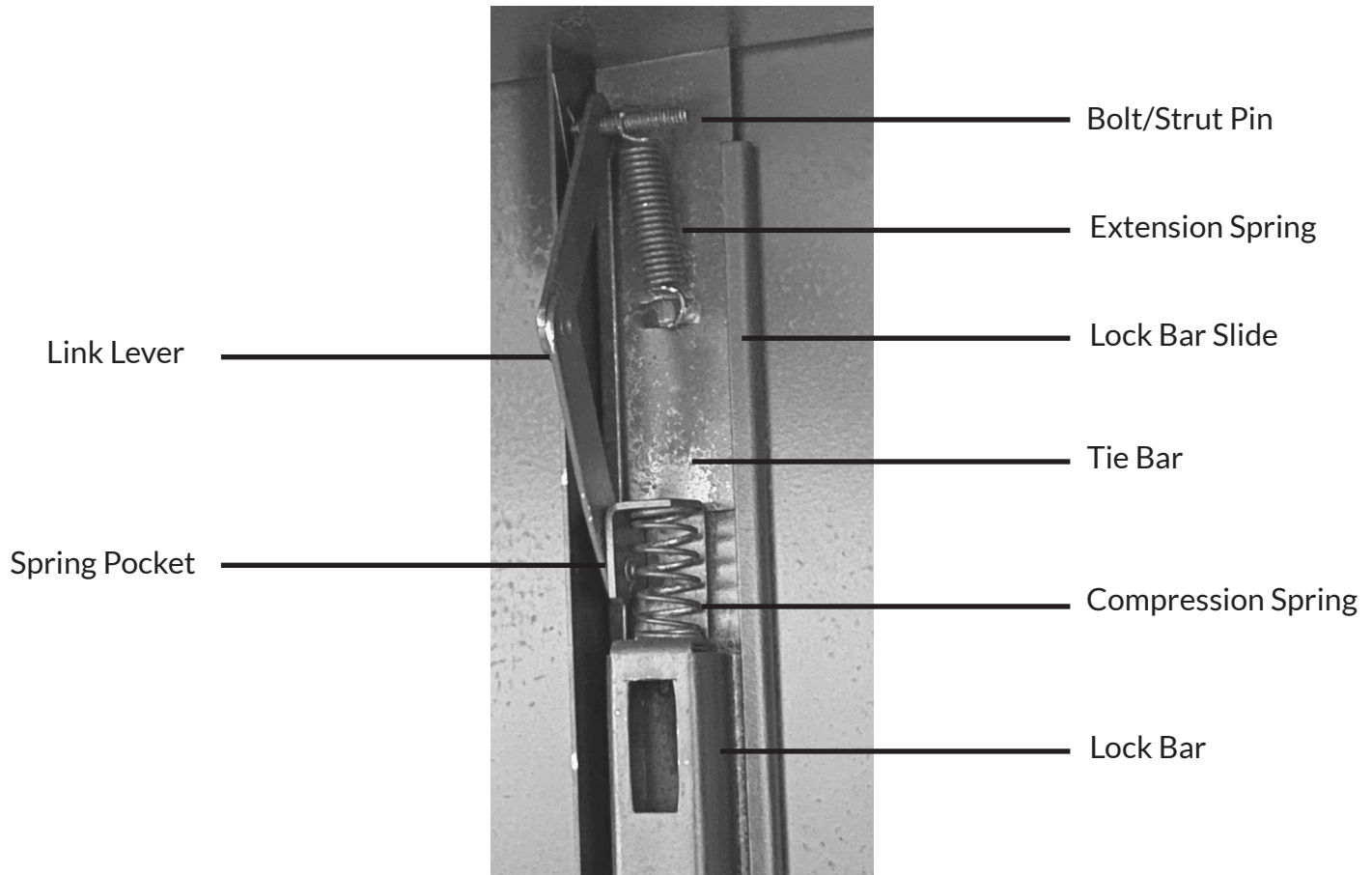


(Pre-1985) Roller Cabinet Locking System



Release Jammed Drawers:

1. Remove top drawer from cabinet by releasing the spring clips on each side of the drawer.
2. While cabinet is in the upright position, place hook in behind the link lever and pull outward to release from the lock lug on the drawers.
3. If above procedure does not release drawers from the lock bar, remove compression spring with a bar by prying upward causing the spring to pop out of the spring pocket. This will allow the lock bar to move freely.

Repair lock bar out of lock bar slide:

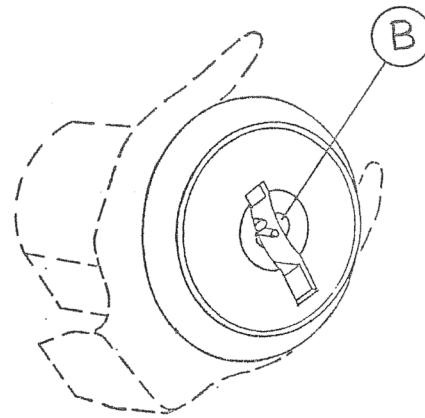
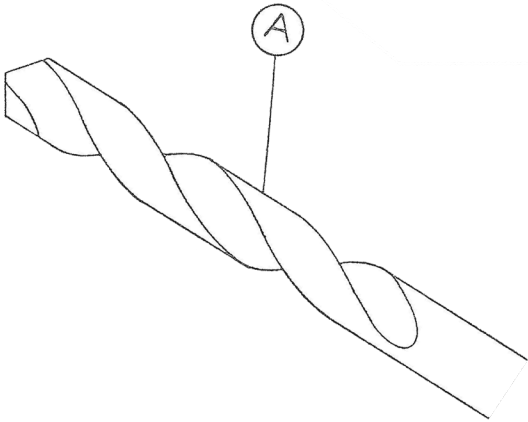
1. Remove all drawers from the cabinet.
2. Place cabinet on back side.
3. Take lock bar and squeeze legs together slightly with pliers to allow lock bar to set into lock bar slide snugly.
4. Screw drivers may be used to work lock bar back into slide. Use two (2) flathead screw drivers like a pair of scissors and push out on the lockbar sides, causing legs on the lock bar to spread to original form.
5. Start at the top slot and work down.
6. Place two (2) flathead screwdrivers into the top slot where screwdrivers cross each other.
7. Pull outward on the screwdriver handles to cause head of screwdriver to contact the inside lockbar surface and push outward.
8. Be careful not to cause the edges of the slot to deform.
9. Go to the next slot below.
10. Repeat steps for all slots on the lockbar.
11. Test and cycle the lockbar for up and down travel.

(Pre-1985) Roller Cabinet Lock Removal



To Drill Out Lock / Lock Replacement:

1. With a 1/4 inch drill bit (A), drill through the front center of the lock (B). If the lock will not open, repeat the drilling operation with a 3/8 inch drill bit.



1. All locks are held in place by a spring clip retainer located on the inside of the toolbox. It may be necessary to remove the top 1 or 2 drawers, to remove retainer clip and lock.
2. To remove the lock, simply slide or pry the spring clip retainer of the lock and remove the lock. It may be necessary to move the cam 90 degrees by twisting the lock to ease it from the drawer.
3. To replace the lock, you will need a replacement tubular lock: 80402 for a roller cabinet or an 80401 for a chest.

80402



80401

