

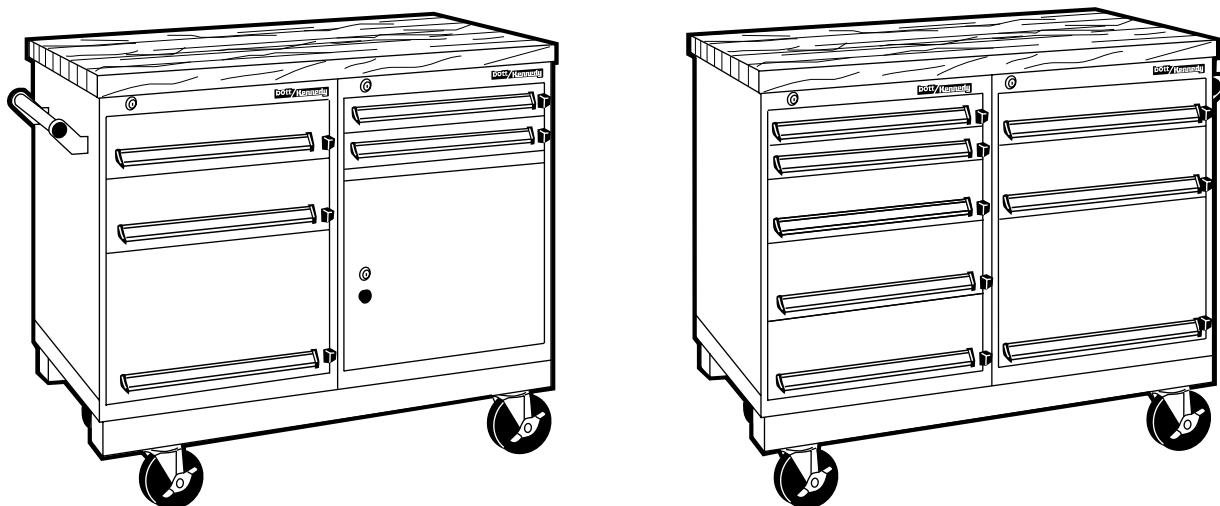
Thank you for purchasing this Kennedy product. We produce quality built products for value conscious users. We welcome any comments or suggestions you may have. We hope you will continue to find Kennedy the most complete source for your tool storage needs.



## ASSEMBLY INSTRUCTIONS

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### STYLE NUMBERS 60215, 60218



### **BEFORE ASSEMBLY OF YOUR COMPACT MAINTENANCE BENCH**

Check carefully to ensure that all parts listed are included. If any are missing, please call 1-800-413-8665, Sales Dept. Do not discard packing material until assembly is complete.

### **TOOLS REQUIRED**

Flat tip screw driver for caster and base assembly.

Drill and  $\frac{5}{32}$ " drill bit for top pilot hole assembly.

Hammer and punch.

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# MOBILE MAINTENANCE BENCH ASSEMBLY SUPPLY LIST

Qty	Parts Description	Size/Dim.	Type	Qty.	Used For
2	Cabinets				
2	590141 Caster Base Rail				
2	519023 Rigid Caster				
2	519024 Swivel Caster				
1	91713 Handle				
1	70376 Handle Bracket Right Hand				
1	70377 Handle Bracket Left Hand				
2	518022 Black End Cap				
1	540147 Handle Back Up Plate				
<b>Caster/Rail 94010:</b>					
		5/16 - 18	Slotted Bolt	16	Caster Assembly
		5/16 - 18	Slotted Bolt	6	Rail Assembly
<b>End Handle Pack 91714:</b>					
		1/4 - 20 x 1/2	Slotted Bolt	4	End Handle Assembly
<b>Top Assembly:</b>					
		3/4	Hex Head Screw	4	

## ASSEMBLY INSTRUCTIONS

1. Remove drawers from cabinets.
2. **Caster Assembly to Base Rails**  
Install (2) swivel casters located to the end used for pushing; rigid casters, locate to opposite end. Attach casters to each base rail with (4) 5/16 - 18 bolts.
3. **Base Rail to Cabinet**  
Align base rail over mounting hole in cabinet bottom. Attach base rail to cabinets with (3) each 5/16 - 18 bolts.
4. **Work Surface Top Assembly**
  - A. Punch out knock out holes on cabinet top.
  - B. Place wood bench top on clean, flat surface.
  - C. Center cabinet assembly upside down on the wood top.
  - D. Mark the hole locations on the wood top through the holes in cabinet top. Move cabinet assembly aside and drill (4) 5/32" diameter x 1/2" deep holes in top. **Do not drill deeper than 1/2".**
  - E. Place cabinet assembly on top. locate over drilled holes. Attach frame to top with (4) 5/8" hex head screws.
  - F. Turn unit upright.
5. **Handle Assembly**  
Assemble handle brackets 70376 and 70377 to each end of chrome handle 91713 and attach black end caps 518022 to ends. Align handle brackets to double holes in cabinet. Align handle back up plate to inside cabinet and attach handle assembly with (4) 1/4 - 20 x 1/2 slotted bolts.  
Note: remove knock-out for handle holes on cabinet side.