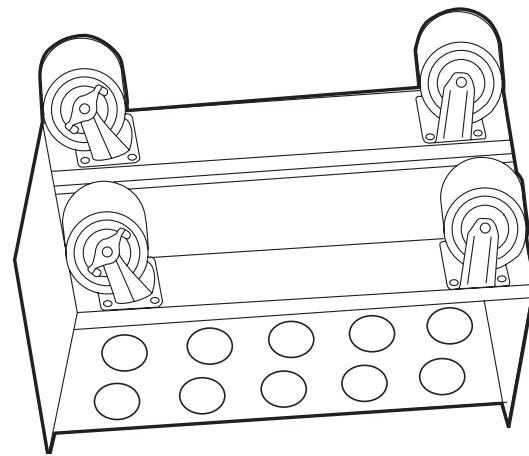
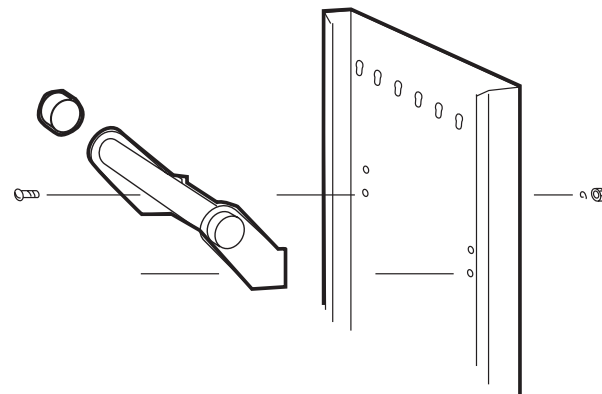


**Step 4.** Place assembled CutterKart upside down and attach (2) swivel casters (H) to one end and (2) rigid casters (I) at opposite end, using 5/16" bolts from hardware package no. 95099.

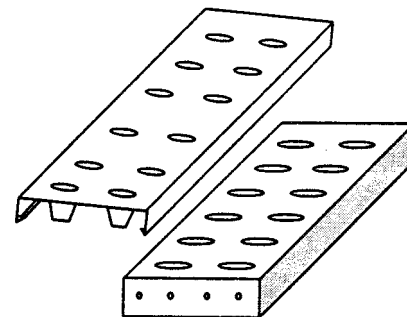


**Step 5.** Place CutterKart upright and attach tubular end handle to same end as swivel casters.

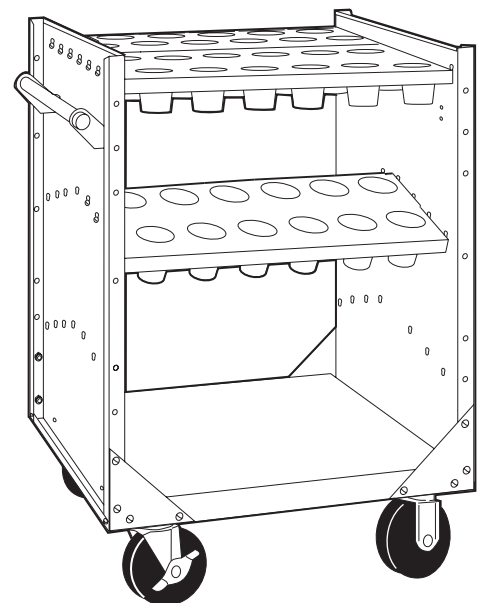
Slide handle brackets (E) & (F) over the ends of the chrome handle (D) and secure with the black plastic end caps (G). Align handle bracket (E) to double holes in the end panel as shown in the sketch and fasten with 1/4" bolts, lock washers and nuts in hardware package no. 95095.



**Step 6.** Align Plastic Covers (L) with holes in metal Socket Plates (K) and snap in place.



**Step 7.** Install edge guards (J) to top of end panels.



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## **CUTTERKART™ ASSEMBLY INSTRUCTIONS**

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**STYLE NO. 73250 AND 73240**  
(Socket Plates & Plastic Covers Included)

### **BEFORE ASSEMBLY OF YOUR WORK STATION**

Check carefully to ensure that all parts listed on the reverse side are included. If any are missing, please call 1-800-413-8665, Ext. 281. Do not discard packing material until assembly is complete.

### **TOOLS REQUIRED**

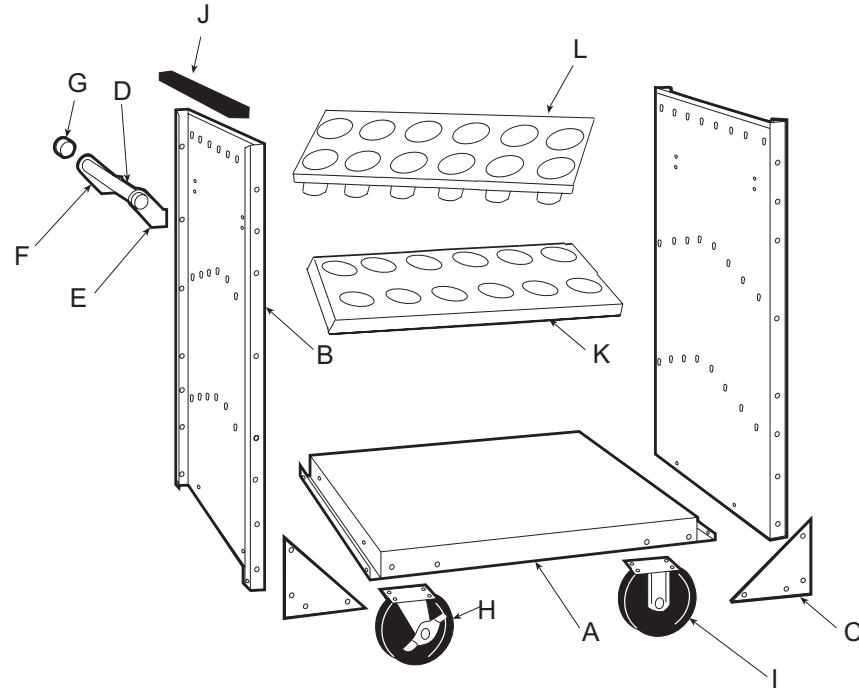
Flat Tip Screwdriver  
1/2" Open End Wrench or Socket Wrench  
7/16" Open End Wrench

### **CASTER ASSEMBLY REQUIRES**

1/4" Drive Set—1/2" Socket with 4" Extension and Ratchet

## ASSEMBLY COMPONENTS LIST

Qty.	Key	Parts Description
1	(A)	Bottom Pan
2	(B)	End Panel
4	(C)	Corner Gusset
1	(D)	Tube Handle
1	(E)	Handle Bracket RH
1	(F)	Handle Bracket LH
2	(G)	Handle End Cap
2	(H)	Caster Swivel 519023
2	(I)	Caster Rigid 519024
2	(J)	Rubber Edge Guards
4	(K)	Metal Socket Plates
4	(L)	Plastic Covers

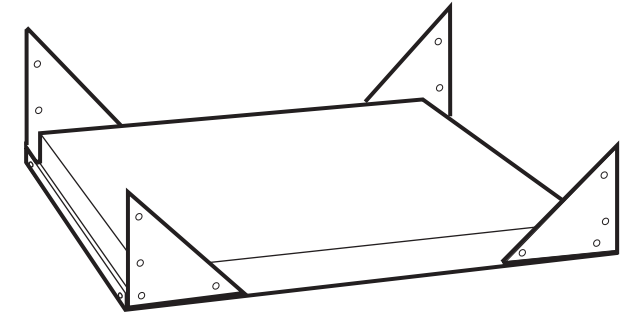


## ASSEMBLY INSTRUCTIONS

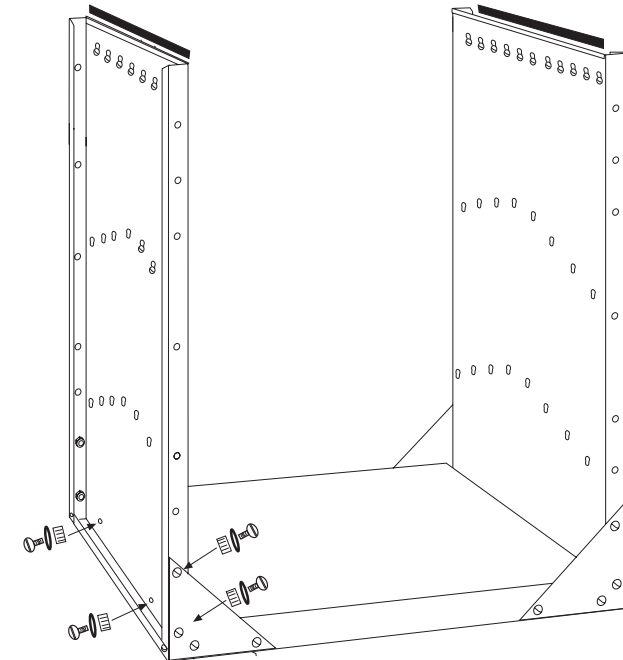
### Helpful Hints

- Lock washers are used next to nuts to lock nut in place. Insert bolt through parts, then place lock washers on bolts followed by nut.
- A carpenter's square can be used to square end panels prior to tightening hex nuts.
- Tighten hex nuts finger tight only until assembly is complete; then wrench tighten

**Step 1.** Attach corner gussets (C) to bottom pan sides (A), using 5/16" bolts from hardware package no. 95096. Two bolts per gusset.

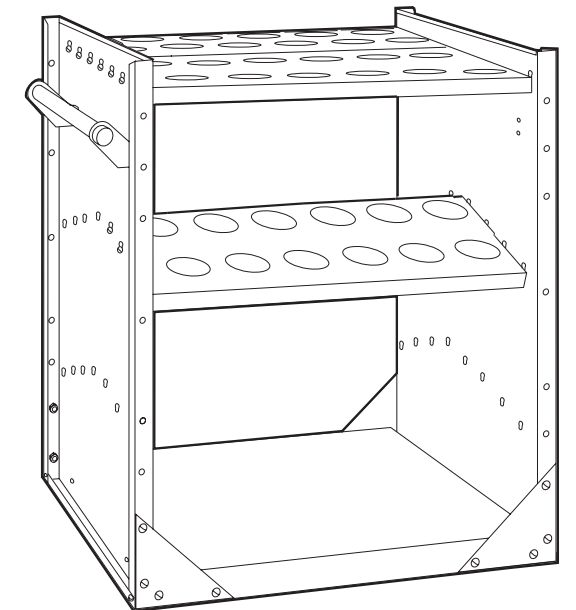


**Step 2.** Insert and bolt end panels (B) to bottom pan (A), using 5/16" bolts, lock washers and hex nuts from hardware package no. 95096 and the two bolts per gusset.



**Step 3.** Bolt the metal socket plates (K) in the desired row(s) of slots in the end panels. Each row will accept two metal socket plates. Place metal socket plates (K) between end panels as shown. Align the four holes in each end of plate with slots in the end walls and bolt the plate in place using the 1/4" bolts, lock washers and nuts in hardware package no. 95096.

**WRENCH TIGHTEN THE BOLTS AND NUTS AFTER THE END PANELS ARE ALIGNED AND SQUARE.**



## HARDWARE MOUNTING PACKAGE

PACKAGE NO.	ASSEMBLY	TYPE	QTY.
95095	Handle	Bolt 1/4-20 x 1/2	4
		Lock Washer 1/4	4
		Hex Nut 1/4-20	4
95096	CutterKart	Bolt 5/16—18 x 3/4	24
		Lock Washer 5/16	24
		Hex Nut 5/16—18	16
		Rubber Edge Guards	2
95097	Metal Socket Plates	Bolt 1/4 - 20 x 1/2	32
		Lock Washer 1/4	32
		Hex Nut 1/4 - 20	32
95099	Caster	Bolt 5/16—18 x 3/4	16